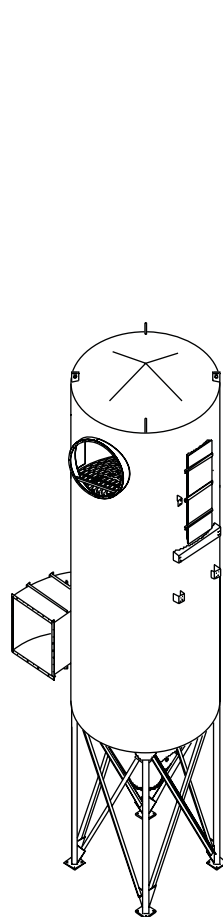


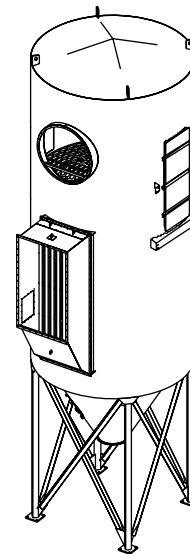
**Includes Illustrations
and Replacement
Parts**

Replacement Parts List

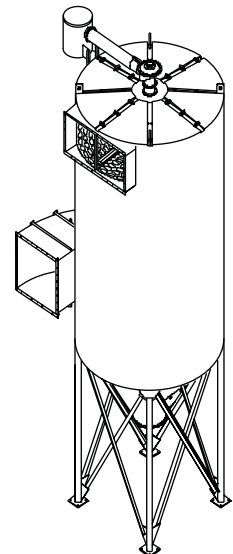
RF Baghouse Dust Collector **Models RFW, RFWH, and RFT**



Model RFW



Model RFWH



Model RFT

This manual is property of the owner. Leave with the unit when set-up and start-up are complete. Donaldson Company reserves the right to change design and specifications without prior notice.

*Illustrations are for reference
only, as actual product may vary.*

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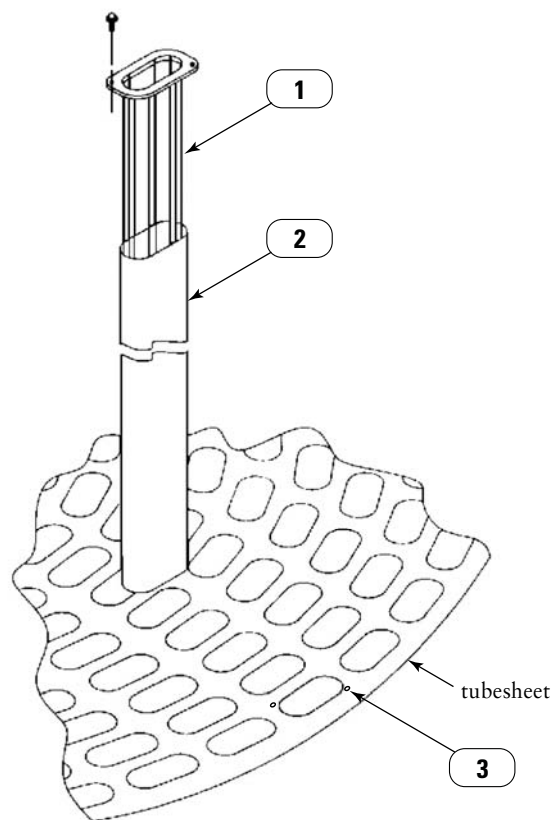
Warranty24

Magnehelic® and Photohelic® are registered trademarks of Dwyer Instruments, Inc.

Data Sheet

Model Number	Serial Number
Ship Date	Installation Date
Customer Name	
Address	
Filter Type	
Accessories	
Other	

Filter and Cage, Boltsafe Hardware



Filter and Cage, Boltsafe Hardware

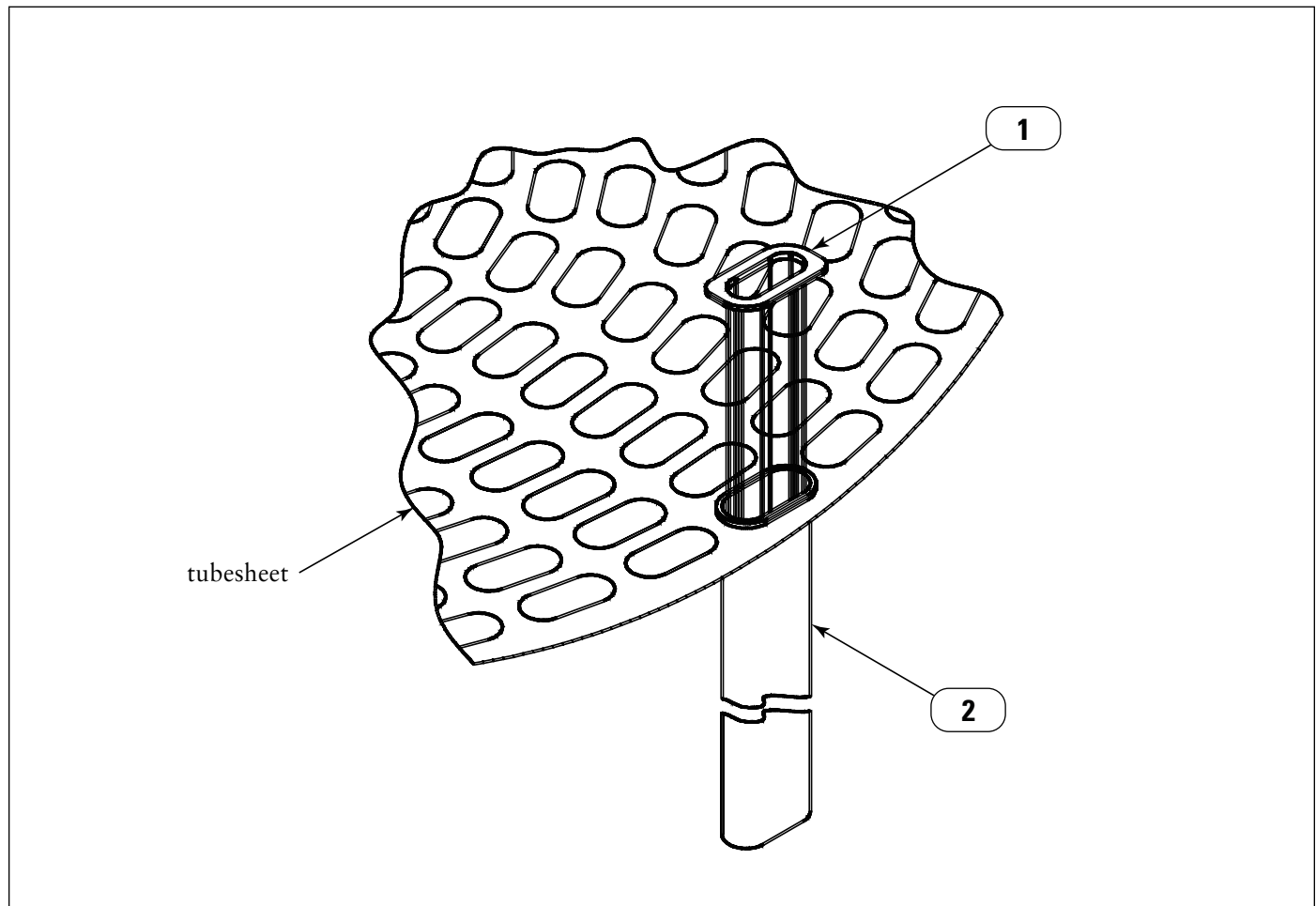
Item	Part Number	Description	Model
1	5641703	Filter Cage with Boltsafe Hardware, 8-ft Galvanized	All
	5641705	Filter Cage with Boltsafe Hardware, 10-ft Galvanized	All
	5641707	Filter Cage with Boltsafe Hardware, 12-ft Galvanized	232-484
	*	Filter Cage with Boltsafe Hardware, 8-ft Stainless	All
	*	Filter Cage with Boltsafe Hardware, 10-ft Stainless	All
	*	Filter Cage with Boltsafe Hardware, 12-ft Stainless	232-484
2	P030660-016-210	Filter, Dura-Life Felt, 10.5 oz, 6-ft	All
	P030661-016-210	Filter, Dura-Life Felt, 10.5 oz, 6-ft w/Ground Wire	All
	P031133-016-210	Filter, Poly Felt, Untreated, 16 oz, 6-ft	All
	*	Filter, Poly Felt, Untreated, 16 oz, 6-ft w/Ground Wire	All
	*	Filter, Poly Felt, Singed, 16 oz, 6-ft	All
	P031134-016-210	Filter, Poly Felt, Singed, w/PTFE Membrane, 16 oz, 6-ft	All
	P031958-016-210	Filter, Dura-Life Felt, Oleophobic, 10 oz, 6-ft	All
	P031037-016-210	Filter, Dura-Life Felt, Nomex, 9 oz, 6-ft	All
	P031231-016-210	Filter, Polypropylene Felt, Singed, 16 oz, 6-ft	All

*Special Order Part

Item	Part Number	Description	Model
2 (cont.)	P030662-016-210	Filter, Dura-Life Felt, 10.5 oz, 8-ft	All
	P030663-016-210	Filter, Dura-Life Felt, 10.5 oz, 8-ft w/Ground Wire	All
	P031135-016-210	Filter, Poly Felt, Untreated, 16 oz, 8-ft	All
	2868702	Filter, Poly Felt, Untreated, 16 oz, 8-ft w/Ground Wire	All
	*	Filter, Poly Felt, Glazed, 16 oz, 8-ft	All
	*	Filter, Poly Felt, Singed, 16 oz, 8-ft	All
	*	Filter, Poly Felt, Untreated, 19 oz, 8-ft	All
	P031038-016-210	Filter, Dura-Life Felt, Nomex, 9 oz, 8-ft	All
	P031959-016-210	Filter, Dura-Life Felt, Oleophobic, 10 oz, 8-ft	All
	*	Filter, Nomex Felt, 14 oz, 8-ft	All
	P031136-016-210	Filter, Poly Felt, Singed, w/PTFE Membrane, 16 oz, 8-ft	All
	P031137-016-210	Filter, Polypropylene Felt, Singed, 16 oz, 8-ft	All
	*	Filter, Acrylic Felt, Untreated, 16 oz, 8-ft	All
	P030664-016-210	Filter, Dura-Life Felt, 10.5 oz, 10-ft	All
	P030665-016-210	Filter, Dura-Life Felt, 10.5 oz, 10-ft w/Ground Wire	All
	P031138-016-210	Filter, Poly Felt, Untreated, 16 oz, 10-ft	All
	*	Filter, Poly Felt, Untreated, 16 oz, 10-ft w/Ground Wire	All
	*	Filter, Poly Felt, Glazed, 16 oz, 10-ft	All
	*	Filter, Poly Felt, Singed, 16 oz, 10-ft	All
	*	Filter, Poly Felt, Untreated, 19 oz, 10-ft	All
	P031936-016-210	Filter, Dura-Life Felt, Oleophobic, 10 oz, 10-ft	All
	P031039-016-210	Filter, Dura-Life Felt, Nomex, 9 oz, 10-ft	All
	*	Filter, Nomex Felt, 14 oz, 10-ft	All
	P031139-016-210	Filter, Poly Felt, Singed, w/PTFE Membrane, 16 oz, 10-ft	All
	P031140-016-210	Filter, Polypropylene Felt, Singed, 16 oz, 10-ft	All
	*	Filter, Acrylic Felt, Untreated, 16 oz, 10-ft	All
	P030666-016-210	Filter, Dura-Life Felt, 10.5 oz, 12-ft	232-484
	P030667-016-210	Filter, Dura-Life Felt, 10.5 oz, 12-ft w/Ground Wire	232-484
	P031141-016-210	Filter, Poly Felt, Untreated, 16 oz, 12-ft	232-484
	2868902	Filter, Poly Felt, Untreated, 16 oz, 12-ft w/Ground Wire	232-484
	*	Filter, Poly Felt, Glazed, 16 oz, 12-ft	232-484
	*	Filter, Poly Felt, Singed, 16 oz, 12-ft	232-484
	*	Filter, Poly Felt, Untreated 19 oz, 12-ft	232-484
	P031040-016-210	Filter, Dura-Life Felt, Nomex, 9oz, 12-ft	All
	*	Filter, Nomex Felt, 14 oz, 12-ft	232-484
	P031142-016-210	Filter, Poly Felt, Singed, w/PTFE Membrane 16 oz, 12-ft	232-484
	P031143-016-210	Filter, Polypropylene Felt, Singed, 16 oz, 12-ft	232-484
	*	Filter, Acrylic Felt, Untreated, 16 oz, 12-ft	232-484
3	2891800	Rivnut, Hex Head, 5/16-18 UNC-2B	All

*Special Order Part

Filter and Cage, Snap-In



Filter and Cage, Snap-In

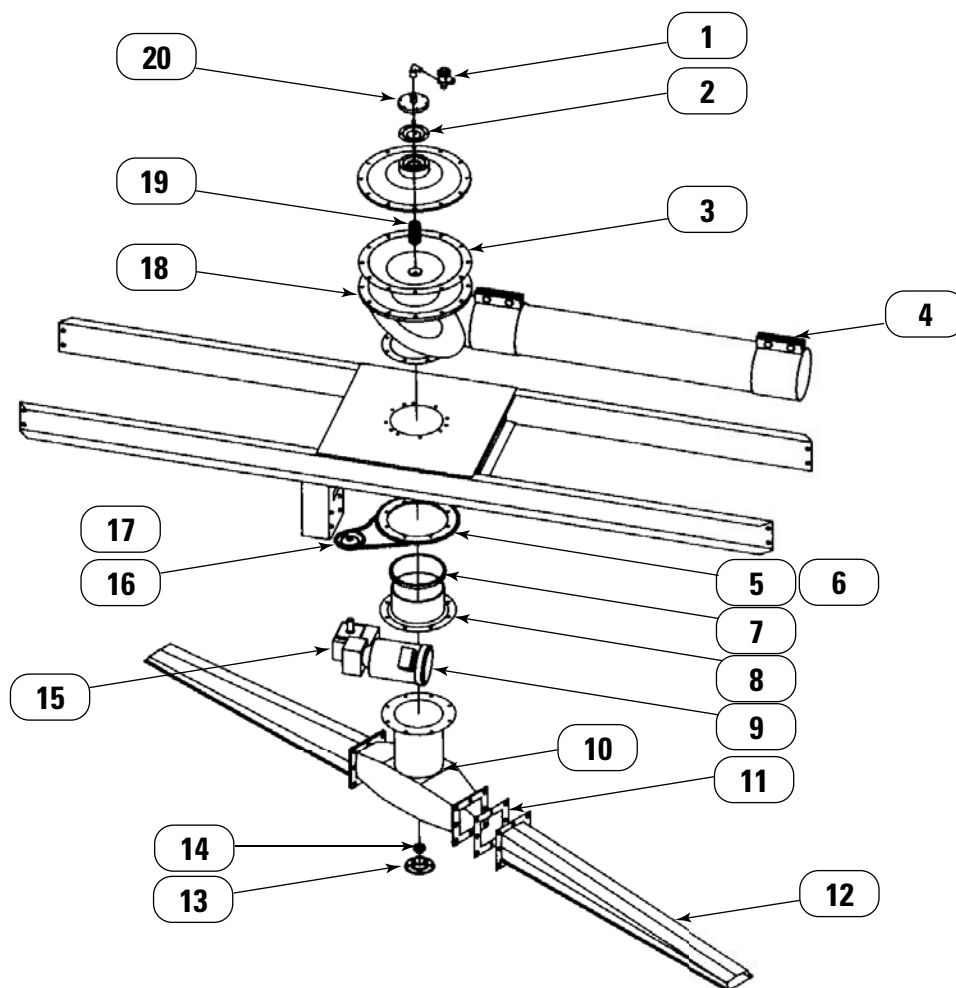
Item	Part Number	Description	Model
1	7452001	Snap-in Filter Cage, 8-ft Galvanized	RFW, RFT
	7452002	Snap-in Filter Cage, 10-ft Galvanized	RFW, RFT
	*	Snap-in Filter Cage, 8-ft Stainless	RFW, RFT
	*	Snap-in Filter Cage, 10-ft Stainless	RFW, RFT
2	P030668-016-210	Snap-In Filter, Dura-Life Felt, 10.5 oz, 8-ft	RFW, RFT
	P030897-016-210	Snap-In Filter, Dura-Life Felt, 10.5 oz, 8-ft w/Ground Wire	RFW, RFT
	7451801	Filter, Poly Felt, Untreated, 16 oz, 8-ft	All
	*	Filter, Poly Felt, Glazed, 16 oz, 8-ft	All
	*	Filter, Poly Felt, Singed, 16 oz, 8-ft	All
	P030669-016-210	Snap-In Filter, Dura-Life Felt, 10.5 oz, 10-ft	RFW, RFT
	7451901	Filter, Poly Felt, Untreated, 16 oz, 10-ft	All
	*	Filter, Poly Felt, Glazed, 16 oz, 10-ft	All
	*	Filter, Poly Felt, Singed, 16 oz, 10-ft	All

Not Illustrated

7454401	Boltsafe Retrofit Kit Standard	48
7454402	Boltsafe Retrofit Kit Standard	72
7454403	Boltsafe Retrofit Kit Standard	124
7454404	Boltsafe Retrofit Kit Standard	156
7454405	Boltsafe Retrofit Kit Standard	232
7454406	Boltsafe Retrofit Kit Standard	276
7454407	Boltsafe Retrofit Kit Standard	376
7454408	Boltsafe Retrofit Kit Standard	484

*Special Order Part

Cleaning System, RFW, RFWH, and RFT 48-72



Cleaning System, RFW, RFWH, and RFT 48-72

Item	Part Number	Description	Model
1	2908201	Solenoid Valve	All
2	2904502	Spring, 8-in Secondary	232-484
	2904501	Spring, 6 1/4-in Secondary	48-156
3	2902400	Diaphragm Assembly, 8-in Main	232-484
	2903900	Diaphragm Assembly, 6 1/4-in Main	48-156
4	*	Coupling, Morris 8-in	232-484
	*	Coupling, Morris 6 1/4-in	48-156

*Special Order Part

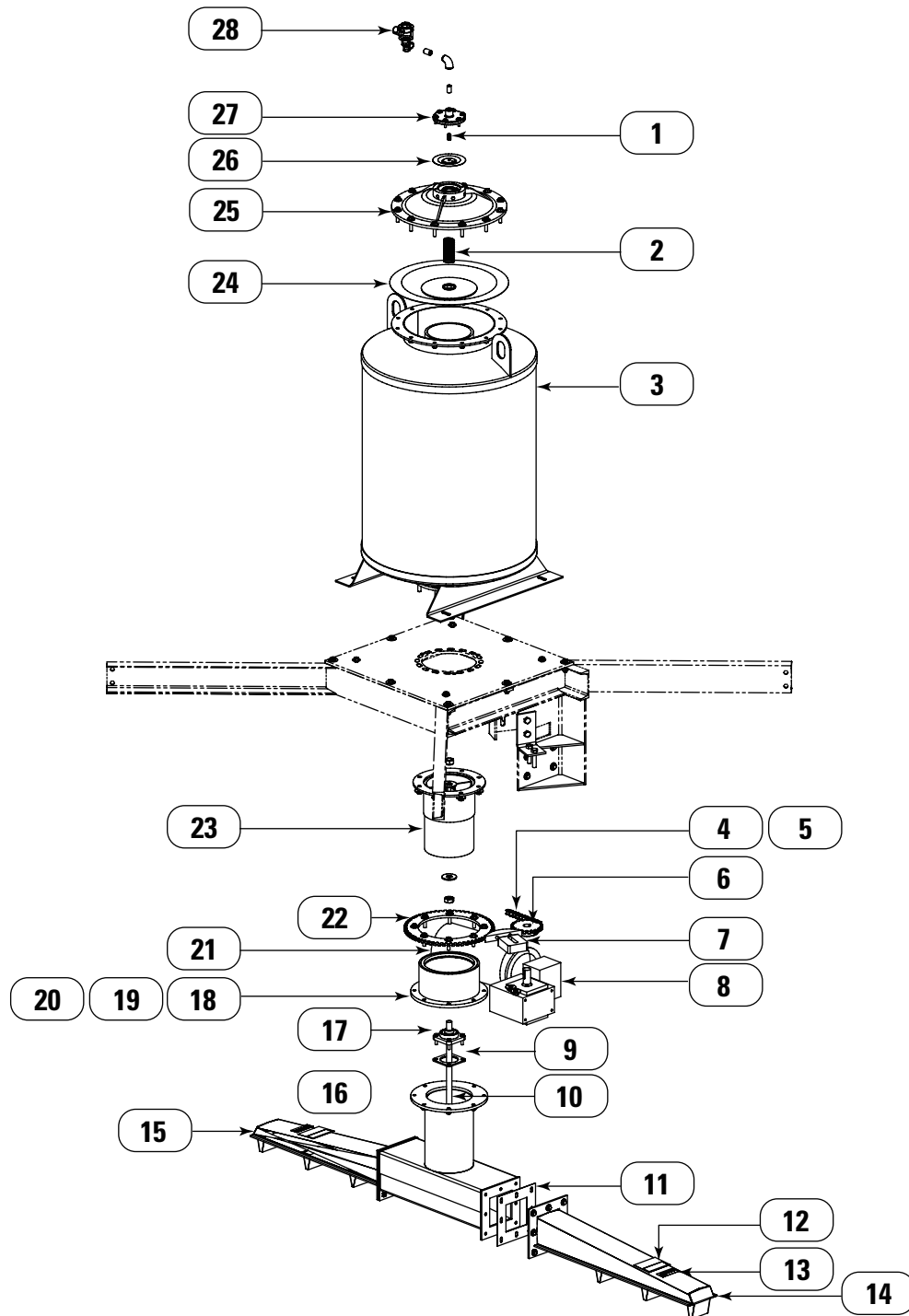
Item	Part Number	Description	Model
5	2907200	Sprocket, #50, 70T	232-484
	2923200	Sprocket, #50, 60T	48-156
6	2989800	Master Link, #50 Chain	All
7	2905201	Seal, Lip 8-in	232-484
	2906101	Seal, Lip 6 1/4-in	48-156
8	*	Bushing, 8-in	232-484
	*	Bushing, 6 1/4-in	48-156
9	2569700	Motor, 1/3 Hp, TEFC, 1725 208-230/460/60/3	All
	5294900	Motor, 1/3 Hp, TEFC, 1725 575/60/3	All
	2569800	Motor, 1/3 Hp, EP, 1725 208-230/460/60/3	All
	2900600	Motor, 1/2 Hp, EP, 1725 575/60/3	All
10	*	Air Chamber Assembly, 8-in	232-484
	*	Air Chamber Assembly, 6 1/4-in	48-156
11	2901200	Gasket, Arm, Poly Felt, 5 x 5-in	232-484
12	*	Arm Weld, Odd	232-484
	*	Arm Weld, Even	232-484
	*	Arm Weld, Odd	48-156
	*	Arm Weld, Even	48-156
13	2907901	Bearing Assembly, Pivot Shaft	All
14	2908101	Bearing, Pivot Shaft	All
15	2910400	Reducer, Worm Gear, Flanged	All
16	2907802	Chain Drive, #50 92 Pitch	232-484
	2907801	Chain Drive, #50 78 Pitch	48-156
17	2907300	Sprocket, #50, 24T	232-484
	2923300	Sprocket, #50. 20T	48-156
18	*	Diaphragm Valve, Casting Body, 8-in	232-484
19	2904602	Spring, 8-in Main	232-484
	2904601	Spring, 6 1/4-in Main	48-156
20	2902100	Diaphragm Assembly, 8-in Secondary	232-484
	2903600	Diaphragm Assembly, 6 1/4-in Secondary	48-156

Not Illustrated

	2907700	Chain Tensioner	All
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*Special Order Part

Air Tank, RFW and RFWH 124-156



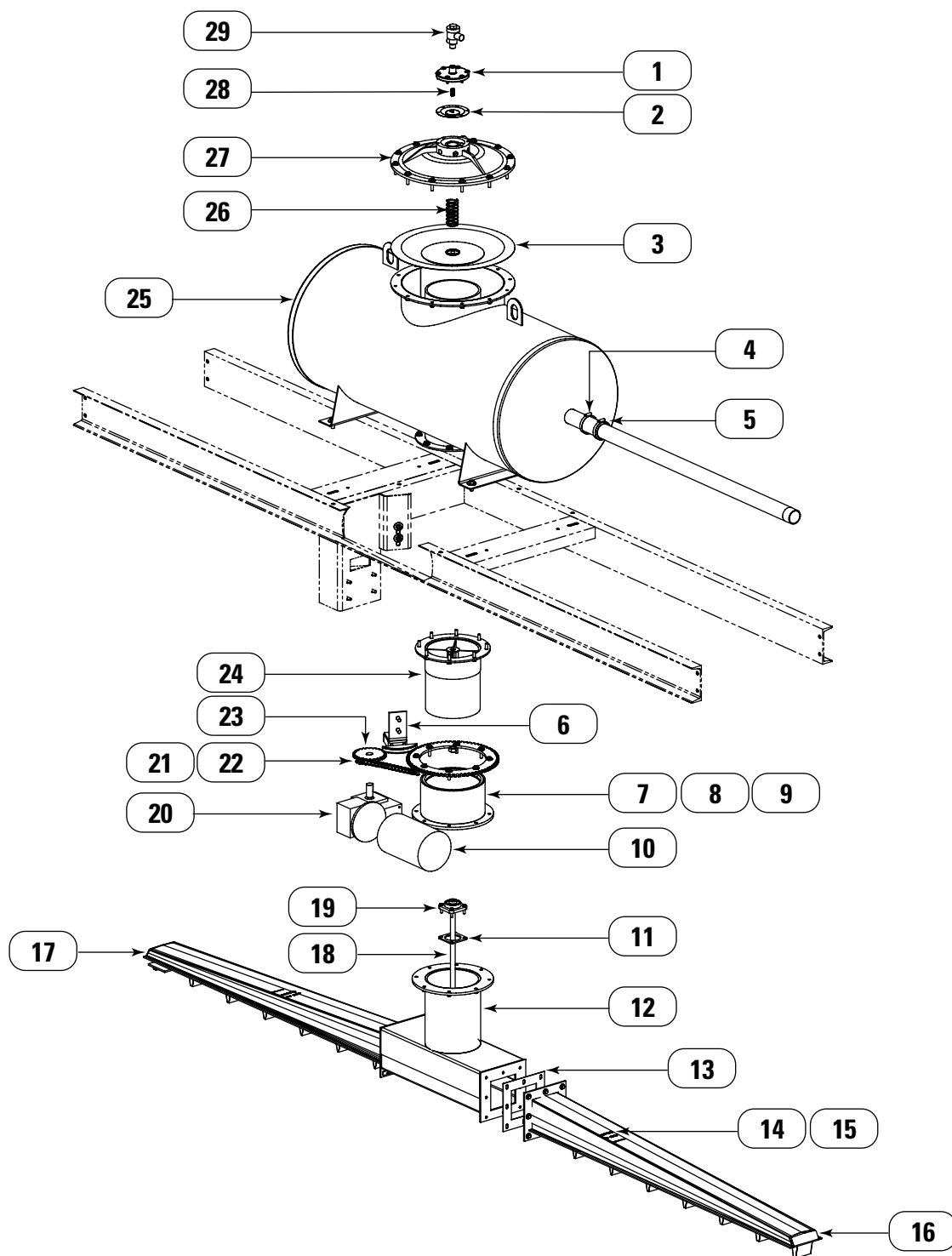
Air Tank, RFW and RFWH 124-156

*Special Order Part

Item	Part Number	Description	Model
1	2904501	Pilot Spring, 6 1/4-in Diaphragm Valve	124-156
2	2904601	Spring, 6 1/4-in Diaphragm Valve	124-156
3	*	Tank Weldment, RF Vertical	124-156
4	2907801	Drive Chain, #50, 78 Pitch	124-156
5	2989800	Master Link, #50 Chain	124-156
6	2923300	Sprocket, #50 Chain, 20T	124-156
7	2907700	Chain Tensioner, #50	124-156
8	2910400	Worm-Gear Reducer, Flanged	124-156
9	*	Bearing Spacer	124-156
10	*	Bearing Shaft Weldment, RF	124-156
11	2901100	Gasket, Arm, Poly Felt, 4 x 4-in, 2 Required	124-156
12	5987801	Label, No Step, 2 Required	124-156
13	0230200	Label, Rotation, 2 Required	124-156
14	*	Arm Weld, 156 Even	156
	*	Arm Weld, 156 Odd	156
15	*	Arm Weld, 124 Odd	124
	*	Arm Weld, 124 Even	124
16	*	Air Plenum Weld, RF	124-156
17	AD3181101	Air Plenum Bearing	124-156
18	2906101	Seal, Oil, 6 3/4-in Bore	124-156
19	2906000	Bushing Sleeve, Bronze, 6 3/4 ID x 7 1/4-in OD	124-156
20	*	Air Plenum Housing Assembly	124-156
21	2569700	Motor, 1/3 Hp, TEFC, 1725, 208-230/460/60/3 1/3 HPVT, 56C Frame, 5/8-in Shaft	124-156
	5294900	Motor, 1/3 Hp, TEFC, 1725, 575/60/3 1/3 HPVT, 56C Frame, 5/8-in Shaft	124-156
	2569800	Motor, 1/3 Hp, EP, 1725, 208-230/460/60/3 1/3 HPVT, 56C Frame, 5/8-in Shaft	124-156
	2900600	Motor, 1/3 Hp, EP, 1725, 575/60/3 1/3 HPVT, 56C Frame, 5/8-in Shaft	124-156
22	2923200	Sprocket, #50 Chain, 60T	124-156
23	*	Inlet Air Pipe Weld	124-156
24	2903900	Diaphragm Assembly, 6 1/4-in Diaphragm Valve	124-156
25	*	Body Cover Assembly, 6 1/4-in Diaphragm Valve	124-156
26	2903600	Secondary Diaphragm Assembly, 6 1/4-in Diaphragm Valve	124-156
27	*	Top Cover, 6 1/4-in Diaphragm Valve	124-156
28	2908201	Solenoid Valve, NEMA 9	124-156

*Special Order Part

Air Tank, RFW and RFWH 232-484



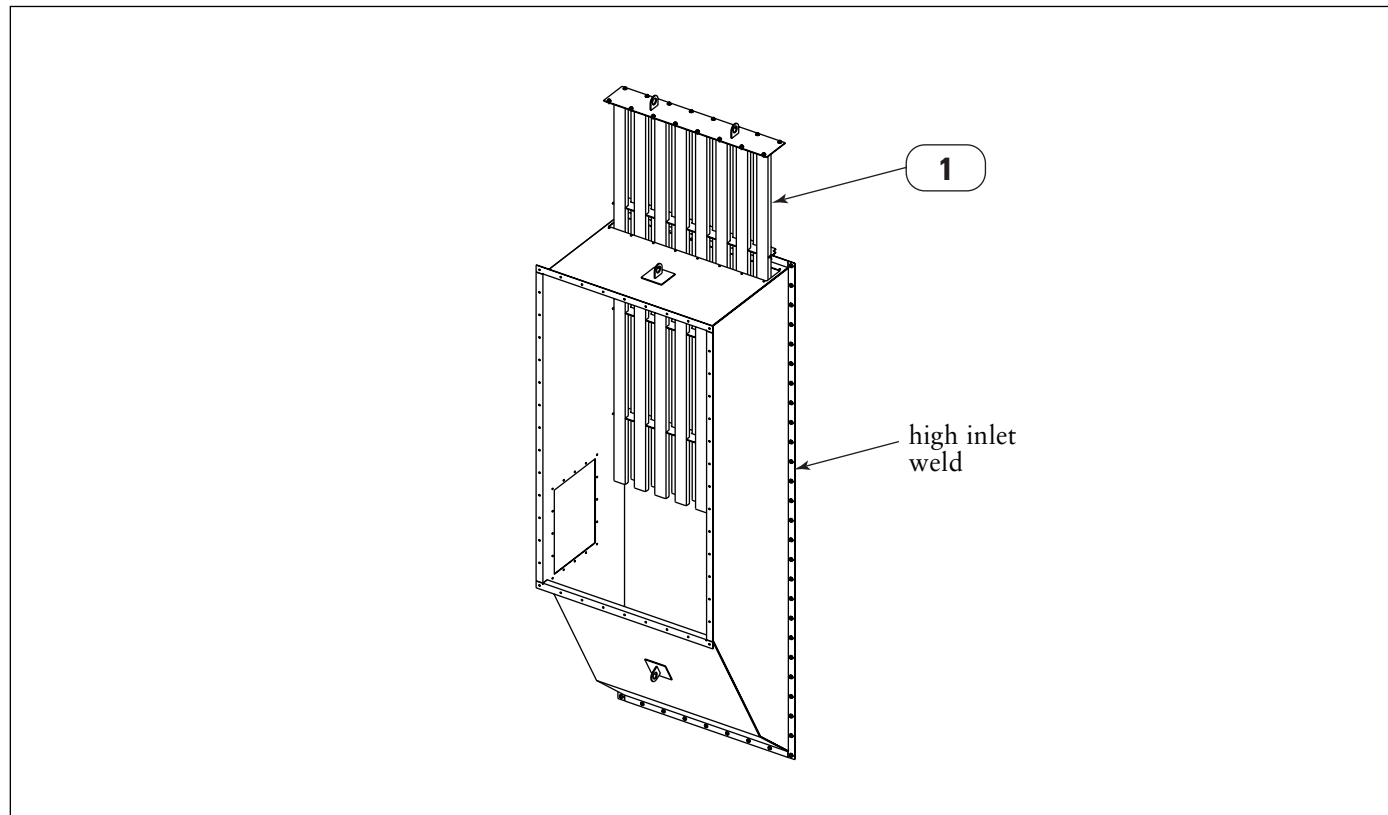
Air Tank, RFW and RFWH 232-484

*Special Order Part

Item	Part Number	Description	Model
1	2902000	Top Cover, 8-in Diaphragm Valve	232-484
2	2902100	Secondary Diaphragm Assembly, 8-in Diaphragm Valve	232-484
3	2902400	Diaphragm Assembly, 8-in Diaphragm Valve	232-484
4	2993500	Hose Clamp, Worm Drive, 3.0-2.06, 2 Required	232-484
5	2993400	Hose, 2.37-in ID x 4.00-in long	232-484
6	2907700	Chain Tensioner, #50	232-484
7	*	Air Plenum Housing Assembly	232-484
8	2905100	Bushing Sleeve, Bronze, 8 1/2 ID x 9-in OD	232-484
9	2905201	Seal, Oil, 8 1/2-in Bore	232-484
10	2569700	Motor, 1/3 Hp, TEFC, 1725, 208-230/460/60/3 1/3 HPVT, 56C Frame, 5/8-in Shaft	232-484
	5294900	Motor, 1/3 Hp, TEFC, 1725, 575/60/3 1/3 HPVT, 56C Frame, 5/8-in Shaft	232-484
	2569800	Motor, 1/3 Hp, EP, 1725, 208-230/460/60/3 1/3 HPVT, 56C Frame, 5/8-in Shaft	232-484
	2900600	Motor, 1/3 Hp, EP, 1725, 575/60/3 1/3 HPVT, 56C Frame, 5/8-in Shaft	232-484
11	AD3181201	Bearing Spacer	232-484
12	*	Air Plenum Weld, RF	232-484
13	2901200	Gasket, Arm, Poly Felt, 5 x 5-in, 2 Required	232-484
14	5987801	Label, No Step, 2 Required	232-484
15	0230200	Label, Rotation, 2 Required	232-484
16	*	Arm Weld, 232 Even	232
	*	Arm Weld, 276 Even	276
	*	Arm Weld, 376 Even	376
	*	Arm Weld, 484 Even	484
17	*	Arm Weld, 232 Odd	232
	*	Arm Weld, 276 Odd	276
	*	Arm Weld, 376 Odd	376
	*	Arm Weld, 484 Odd	484
18	AD3181001	Bearing Shaft Weldment, RF	232-484
19	AD3181101	Air Plenum Bearing	232-484
20	2910400	Worm-Gear Reducer, Flanged	232-484
21	2989800	Master Link, #50 Chain	232-484
22	2907802	Drive Chain, #50, 92 Pitch	232-484
23	2907300	Sprocket, #50 Chain, 24T	232-484
24	AD3176701	Inlet Air Pipe Weld	232-484
25	*	Tank Weldment, RF 232-376	232-376
	*	Tank Weldment, RF 484	484
26	2904602	Spring, Diaphragm Valve	232-484
27	2901600	Body Cover Assembly, 8-in Diaphragm Valve	232-484
28	2904502	Spring, 8-in Diaphragm Valve	232-484
29	2908201	Solenoid Valve, NEMA 9	232-484

*Special Order Part

High Inlet Baffle Weld, RFWH

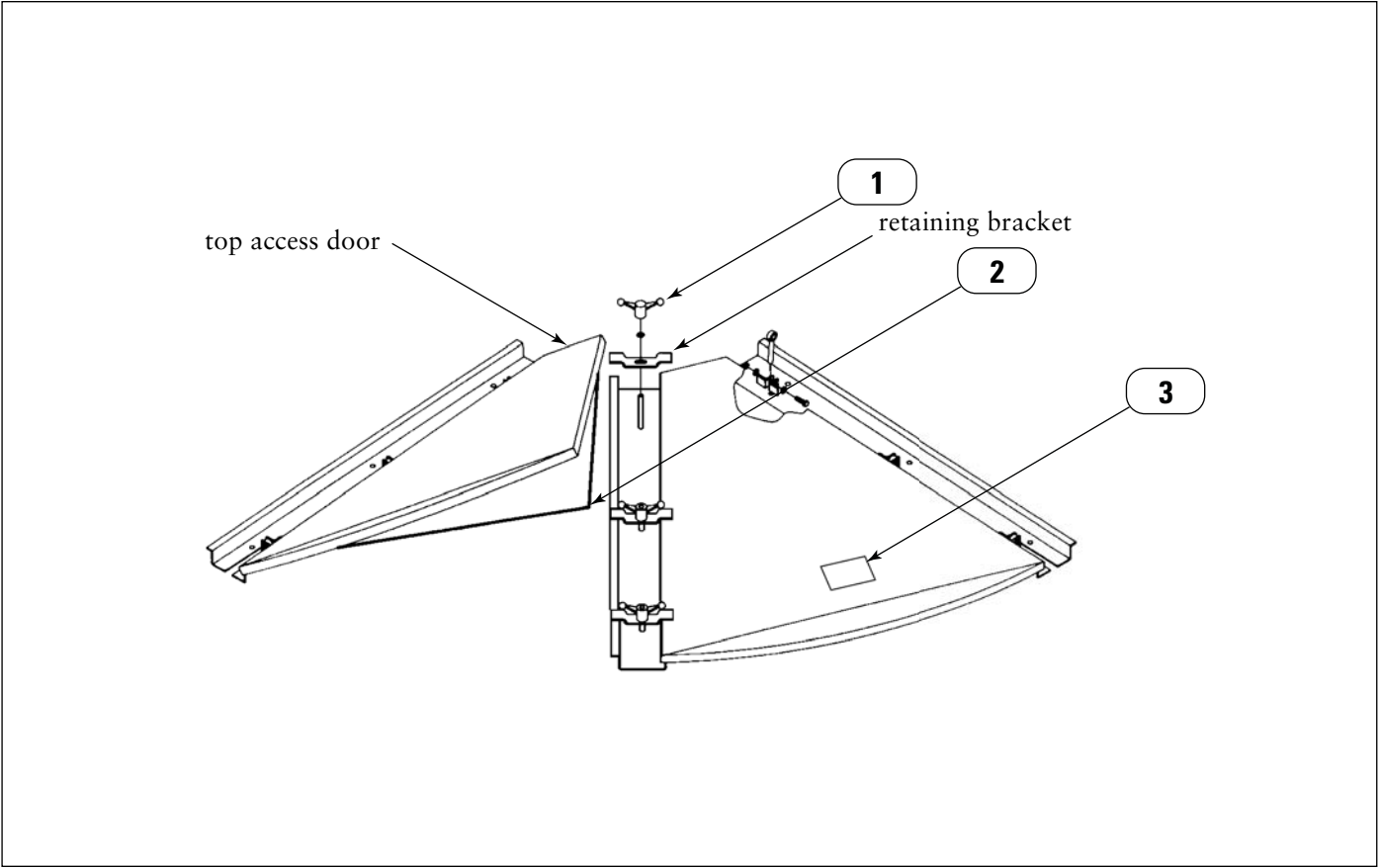


High Inlet Baffle Weld, RFWH

Item	Part Number	Description	Model
1	*	Baffle Weld, High Inlet	458RFWH12
	*	Baffle Weld, High Inlet	118 / 146RFWH10
	*	Baffle Weld, High Inlet	458RFWH10
	*	Baffle Weld, High Inlet	44 / 66RFWH8
	*	Baffle Weld, High Inlet	226 / 266RFWH12
	*	Baffle Weld, High Inlet	226 / 266RFWH8
	*	Baffle Weld, High Inlet	44 / 66RFWH10
	*	Baffle Weld, High Inlet	356RFWH10
	*	Baffle Weld, High Inlet	124 / 156RFWH10
	*	Baffle Weld, High Inlet	458RFWH8
	*	Baffle Weld, High Inlet	356RFWH8
	*	Baffle Weld, High Inlet	356RFWH12
	*	Baffle Weld, High Inlet	118 / 146RFWH8

*Special Order Part

Top Access Panel, RFT

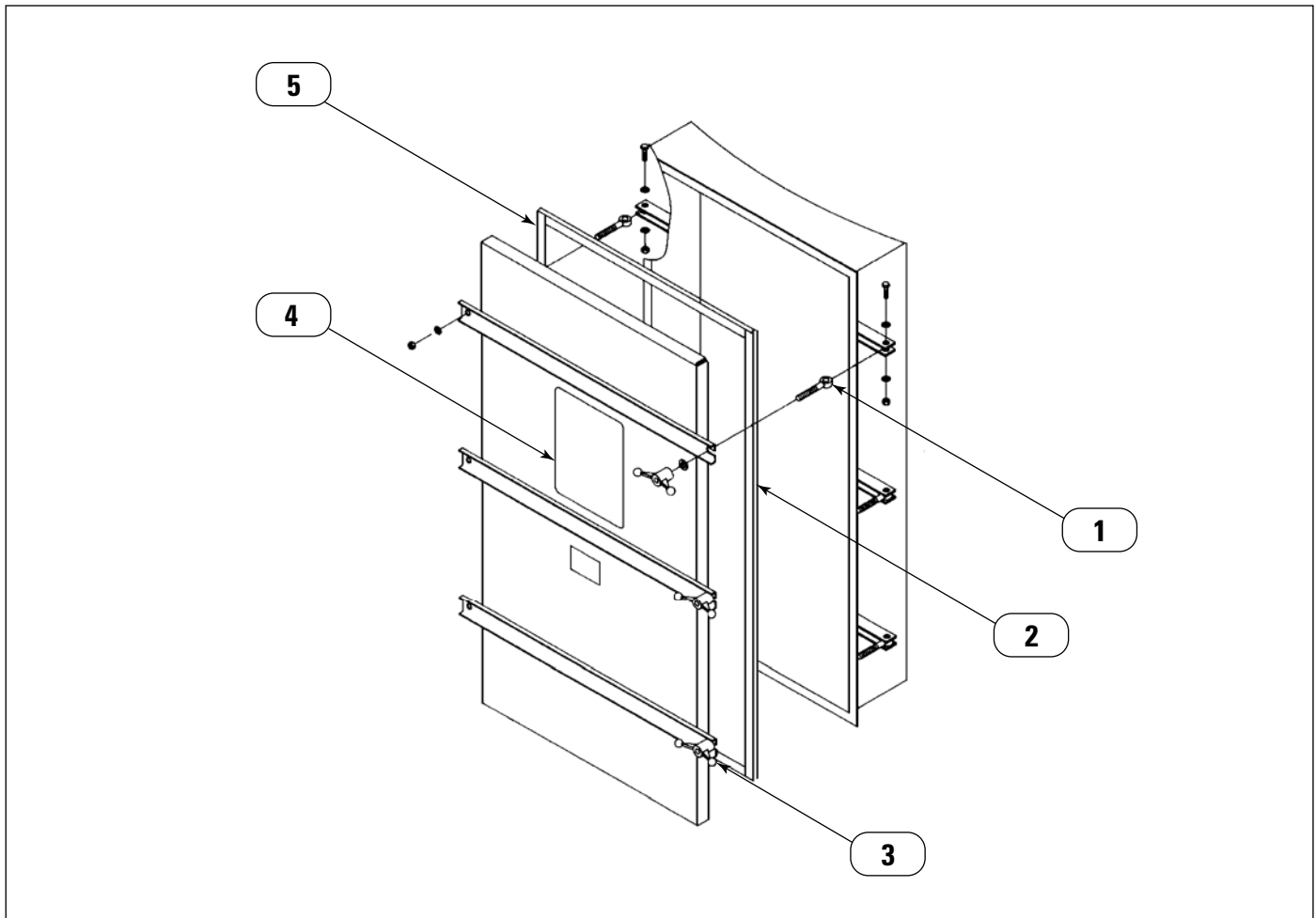


Top Access Panel, RFT

Item	Part Number	Description	Model
1	2823800	Handle, Ball	RFT
2	4030500	Gasket, Top Access Panel	RFT
3	7946803	Warning Label	All

*Special Order Part

Access Panel, RFW and RFWH

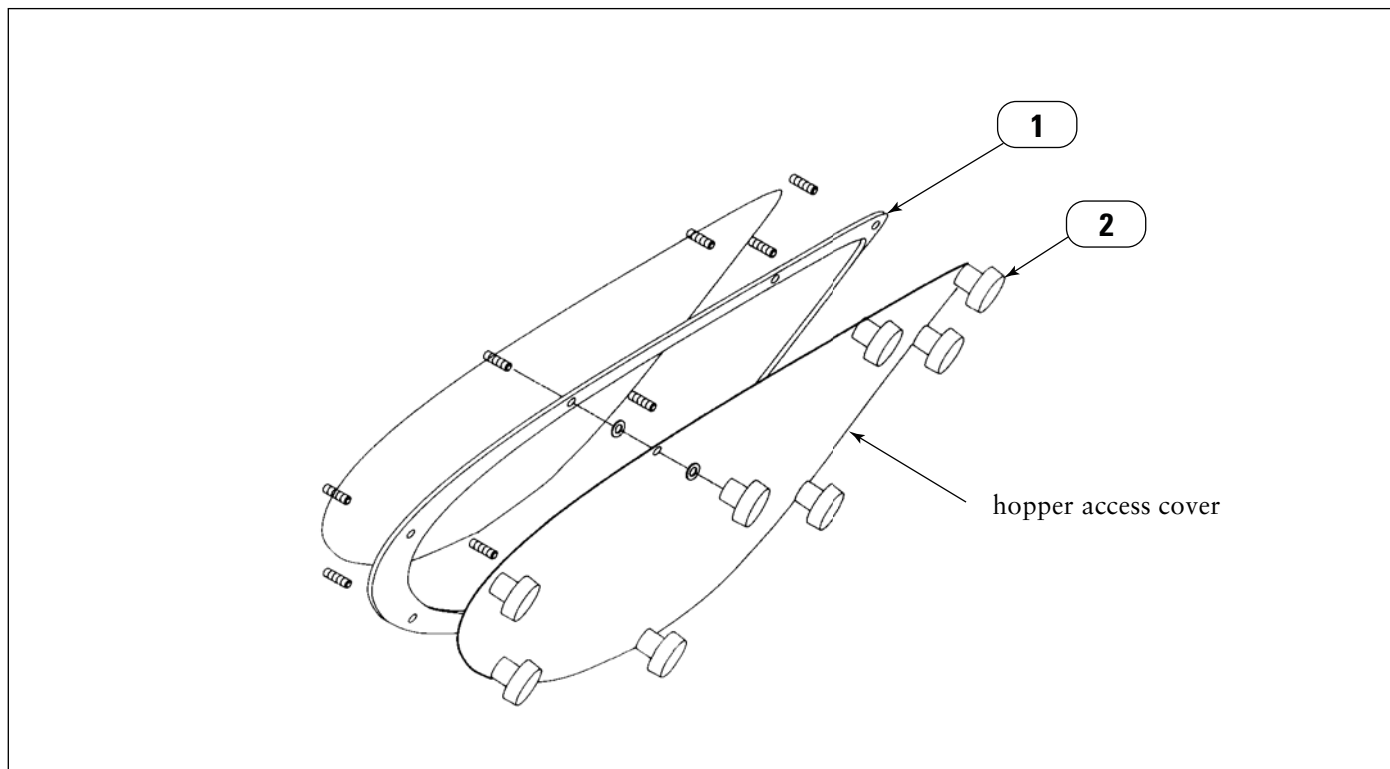


Access Panel, RFW and RFWH

Item	Part Number	Description	Model
1	2824500	Eye Bolt, Door Hinge	All
2	2998500	Gasket, 3/4 x 1 1/2 x 71.29 PSA	RFW, RFWH
3	2823800	Handle, Ball	RFT
4	7946803	Warning Label	All
5	2878202	Gasket, 3/4 x 1 1/2 x 26.54 PSA	RFW, RFWH

*Special Order Part

Hopper Access

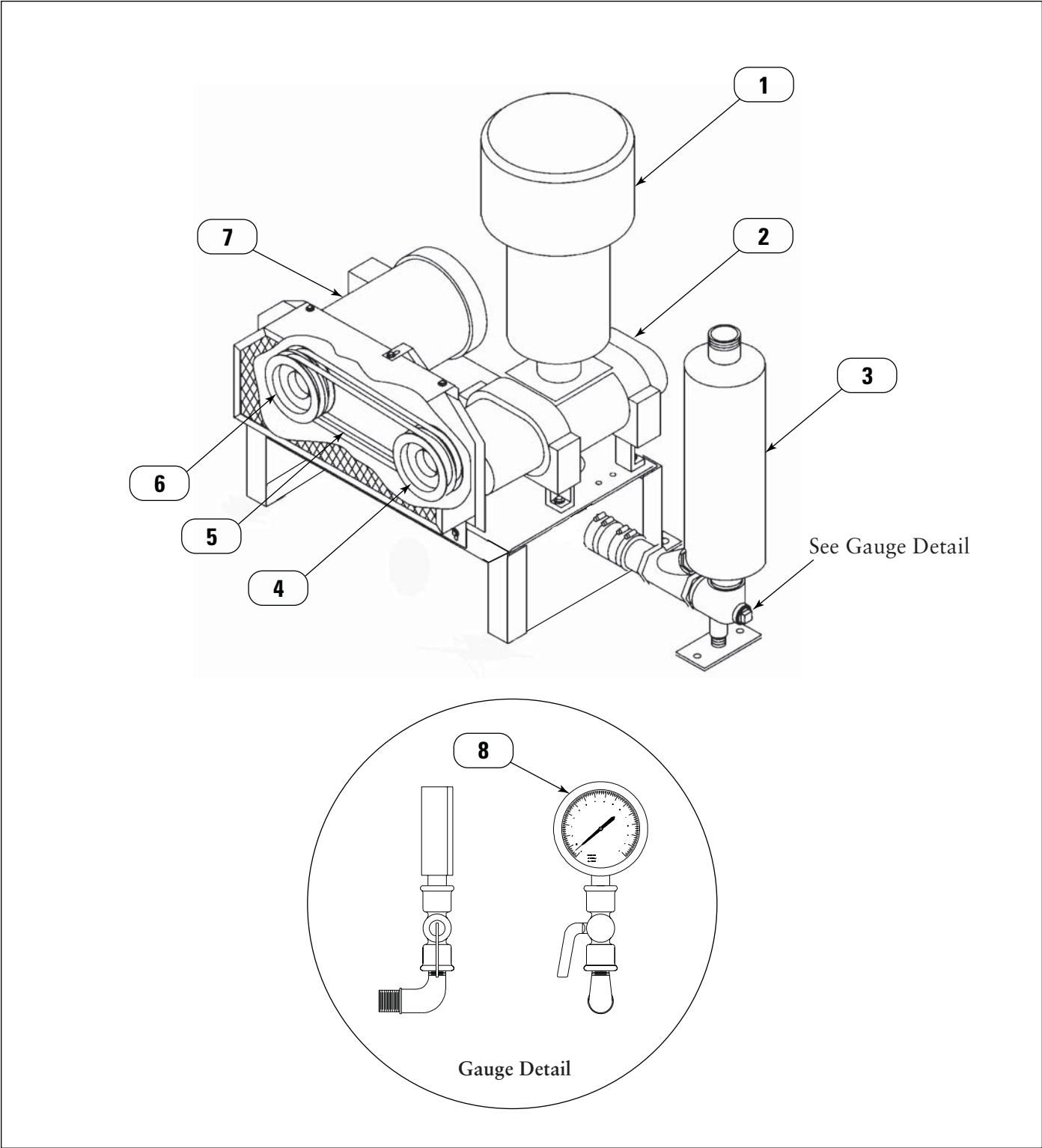


Hopper Access

Item	Part Number	Description	Model
1	2899000	Gasket, Hopper Access, 4 required	All
2	*	Knob, Control	All

*Special Order Part

Positive-Displacement Blower



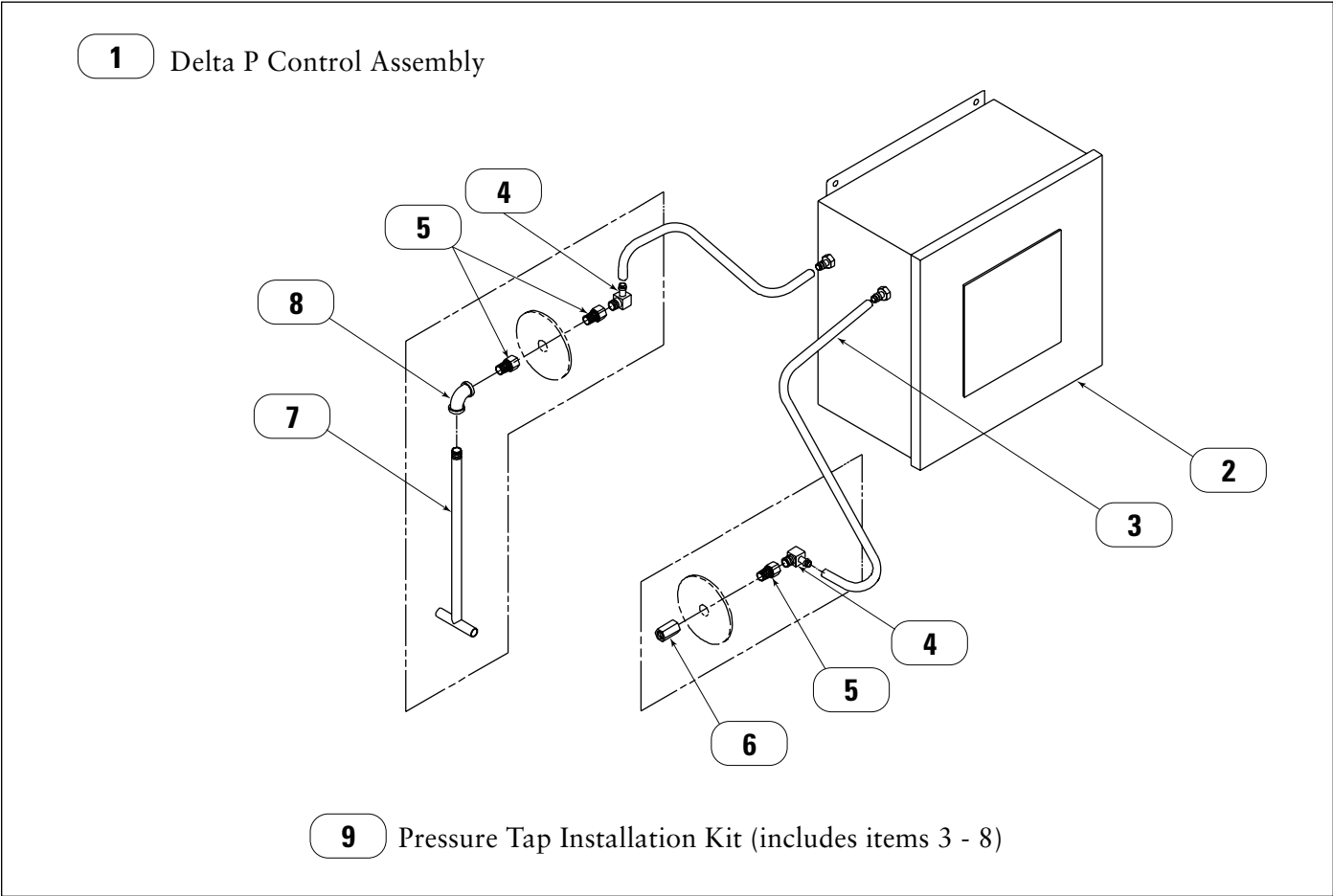
Positive-Displacement Blower

*Special Order Part

Item	Part Number	Description	Model
1	2993001	Silencer/Filter, 1 1/2-in	48-72
	2993002	Silencer/Filter, 2-in	124-156
	2993003	Silencer/Filter, 2 1/2-in	232-484
2	*	Positive Displacement Blower, 3202.5	48-72 Premium
	*	Positive Displacement Blower, 3204	124-156 Premium
	*	Positive Displacement Blower, 3206	232-484 Premium
3	*	Silencer Discharge	All
4	*	Sheave, 2 Groove, “-05”	48-72 Premium
	*	Sheave, 2 Groove, “-01”	124-156 Premium
	*	Sheave, 2 Groove, “-02”	232-276 Premium
	*	Sheave, 2 Groove, “-06”	376 Premium
	*	Sheave, 2 Groove, “-04”	484 Premium
5	2991401	V-Belt, A-41 (2 required)	48-72 Premium
	2991402	V-Belt, A-36 (2 required)	124-156 Premium
	2991403	V-Belt, B-40 (2 required)	232-276 Premium
	2991404	V-Belt, B-51 (2 required)	376 Premium
	2991405	V-Belt B-54 (2 required)	484 Premium
6	*	Sheave, 2 Groove, “-03”	48-72 Premium, 232-276 Premium
	*	Sheave, 2 Groove, “-01”	124-156 Premium
	*	Sheave, 2 Groove, - “-07”	376 Premium, 484 Premium
7	2175900	Motor, 2 Hp, TEFC, 1725, 208-230/460/60/3	48-72
	2996800	Motor, 2 Hp, EP, 1725, 208-230/460/60/3	48-72
	2996900	Motor, 3 Hp, TEFC, 1725, 208-230/460/60/3	124-156
	2997000	Motor, 3 Hp, EP, 1725, 230/460/60/3	124-156
	2997100	Motor, 5 Hp, TEFC, 1725, 208-230/460/60/3	232-276
	2997200	Motor, 5 Hp, EP, 1725, 230/460/60/3	232-276
	2997300	Motor, 7-1/2 Hp, TEFC, 1725, 208-230/460/60/3	376-484
	2997400	Motor, 7-1/2 Hp, EP, 1725, 230/460/60/3	376-484
8	2842600	Valve Gauge Assembly	Inside Air Tank Models

*Special Order Part

Delta P Control Assembly

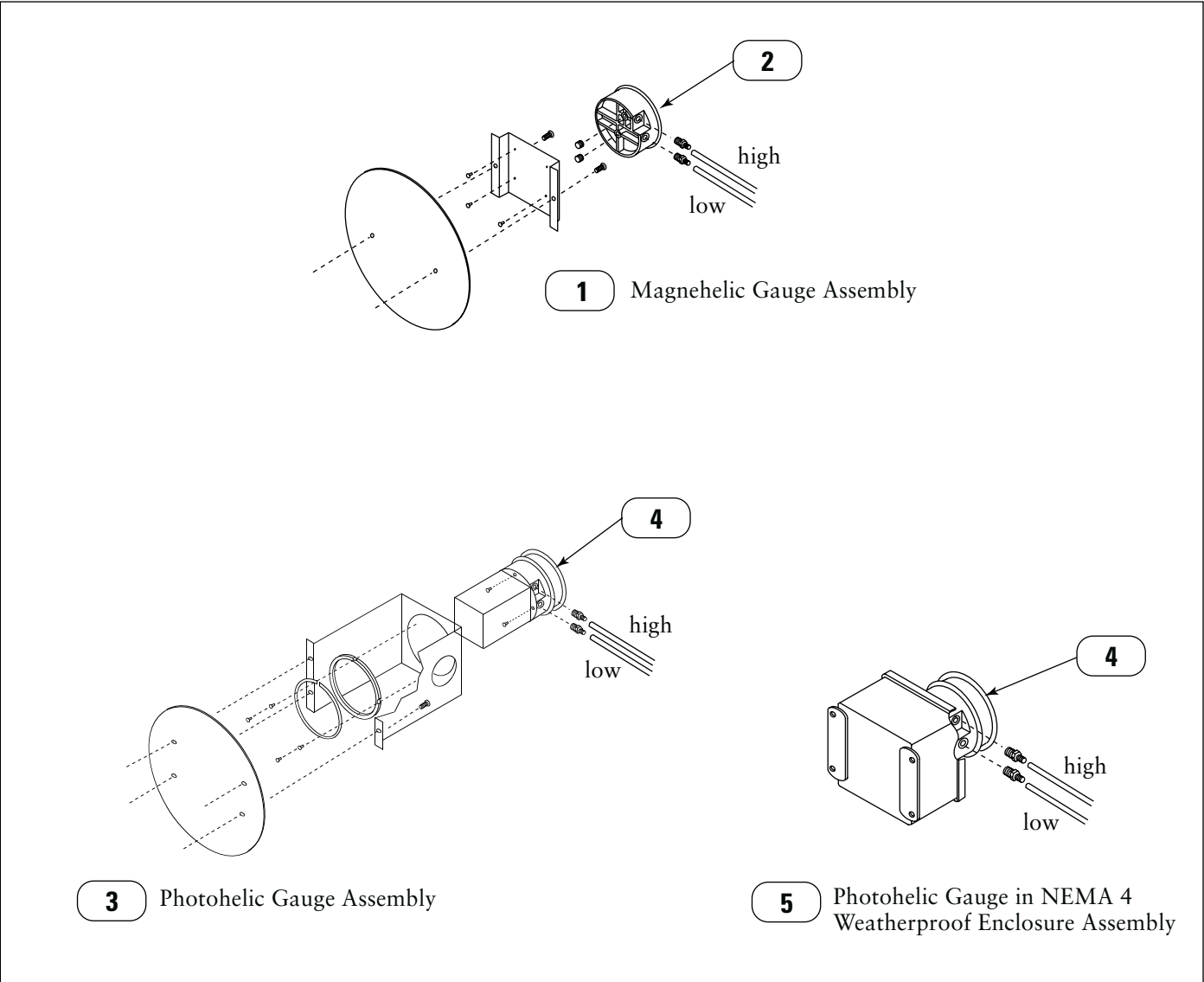


Delta P Control Assembly

Item	Part Number	Description	Model
1	7536802	Delta P Control Assembly	All
2	4999202	Delta P Control in NEMA 4 Weatherproof Enclosure	All
3		Plastic Tubing, Vinyl, 3/16-in ID, 5/16-in OD	All
4		1/8-in NPT x 3/16-in Barb Plastic Tubing Male 90° Elbow	All
5		1/8-in NPT x 1/8-in FPT Adapter	All
6		1/8-in NPT Female Coupling	All
7	2324501	Static Pressure Tee, Brass	All
8		1/8-in NPT x 90° Brass Female Elbow	All
9	9502001	Pressure Tap Installation Kit (includes items 3-8)	All

*Special Order Part

Magnehelic and Photohelic Gauge Assembly



Magnehelic and Photohelic Gauge Assembly

Item	Part Number	Description	Model
1	2333900	Magnehelic Gauge Assembly	All
2	1647500	Magnehelic Gauge	All
3	2335200	Photohelic Gauge Assembly	All
4	1939600	Photohelic Gauge	All
5	4008500	Photohelic Gauge in NEMA 4 Weatherproof Enclousre Assembly	All

*Special Order Part

Replacement Parts, Not Illustrated

Item	Part Number	Description	Model
	2924000	Timer, 1-Pin	All
	4287400	Replacement Coil, Type FB	All
	4287300	Solenoid Valve Rebuild Kit	All
*		Door Explosion Vent Assembly, Standard	48-72
*		Door Explosion Vent Assembly, Stainless Steel	48-72RFW / RFT
*		Door Explosion Vent Assembly, Standard	124-376
*		Door Explosion Vent Assembly, Stainless Steel	124-376RFW / RFT
*		Door Explosion Vent Assembly, Standard	484
*		Door Explosion Vent Assembly, Stainless Steel	484RFW / RFT

*Special Order Part

The Donaldson Torit Warranty

Donaldson warrants to the original purchaser that the major structural components of the goods will be free from defects in materials and workmanship for ten (10) years from the date of shipment, if properly installed, maintained and operated under normal conditions. Donaldson warrants all other Donaldson built components and accessories including Donaldson Airlocks, TBI Fans, TRB Fans, Fume Collector products and Donaldson built Afterfilter housings for twelve (12) months from date of shipment. Donaldson warrants Donaldson built filter elements to be free from defects in materials and workmanship for eighteen (18) months from date of shipment. Donaldson does not warrant against damages due to corrosion, abrasion, normal wear and tear, product modification, or product misapplication. Donaldson also makes no warranty whatsoever as to any goods manufactured or supplied by others including electric motors, fans and control components. After Donaldson has been given adequate opportunity to remedy any defects in material or workmanship, Donaldson retains the sole option to accept return of the goods, with freight paid by the purchaser, and to refund the purchase price for the goods after confirming the goods are returned undamaged and in usable condition. Such a refund will be in the full extent of Donaldson's liability. Donaldson shall not be liable for any other costs, expenses or damages whether direct, indirect, special, incidental, consequential or otherwise. The terms of this warranty may be modified only by a special warranty document signed by a Director, General Manager or Vice President of Donaldson. Failure to use genuine Donaldson replacement parts may void this warranty. **THERE EXIST NO OTHER REPRESENTATIONS, WARRANTIES OR GUARANTEES EXCEPT AS STATED IN THIS PARAGRAPH AND ALL OTHER WARRANTIES INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WHETHER EXPRESS OR IMPLIED ARE HEREBY EXPRESSLY EXCLUDED AND DISCLAIMED.**

Parts and Service

For genuine Donaldson Torit replacement filters
and parts, call the Parts Express Line

800-365-1331 USA

800-343-3639 within Mexico

www.donaldsontorit.com

For faster service, have unit's model and serial number,
part number, description, and quantity available.



Donaldson
Filtration Solutions

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Industrial Air Filtration
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donaldsontorit@mail.donaldson.com

Donaldson Company, Inc. is the leading designer and manufacturer of dust, mist, and fume collection equipment used to control industrial-air pollutants. Our equipment is designed to help reduce occupational hazards, lengthen machine life, reduce in-plant maintenance requirements, and improve product quality.